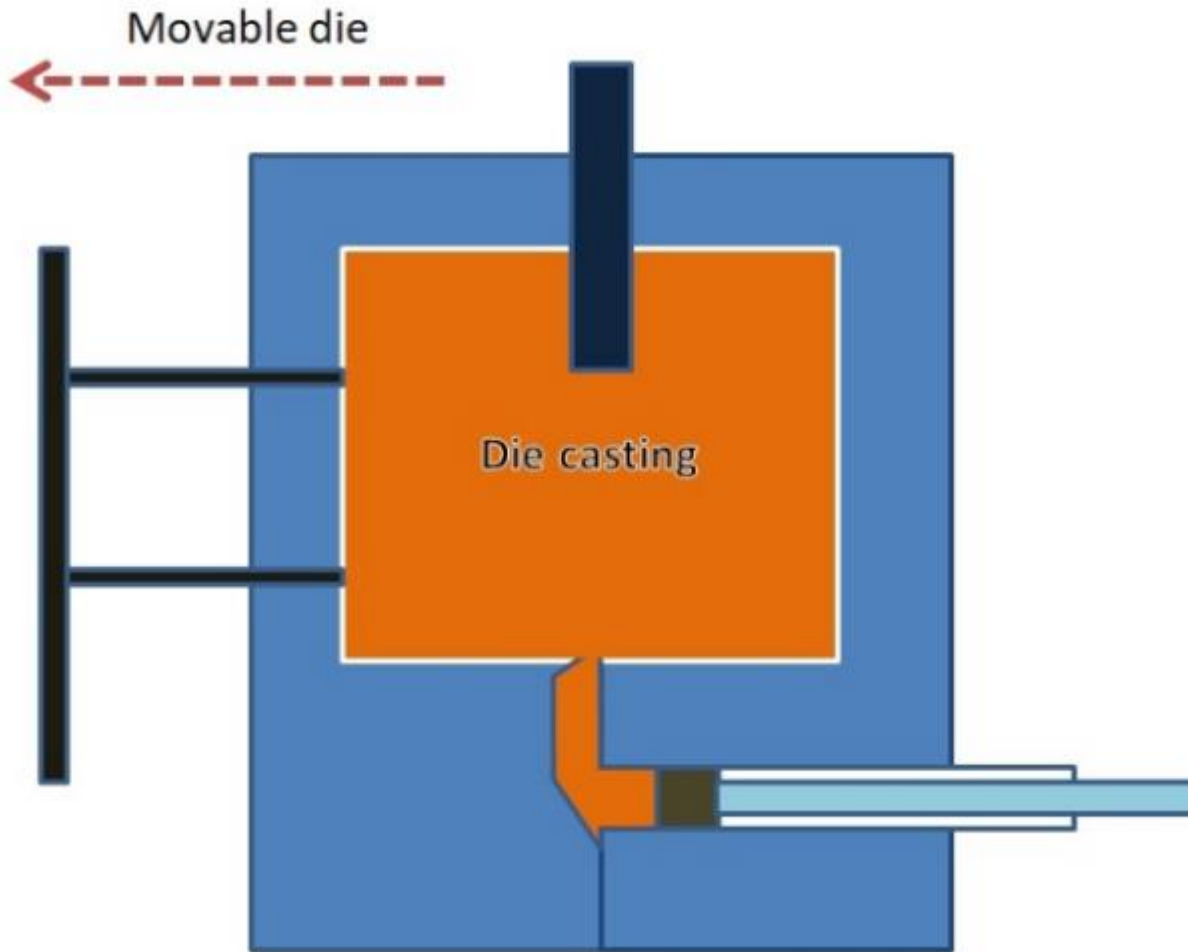
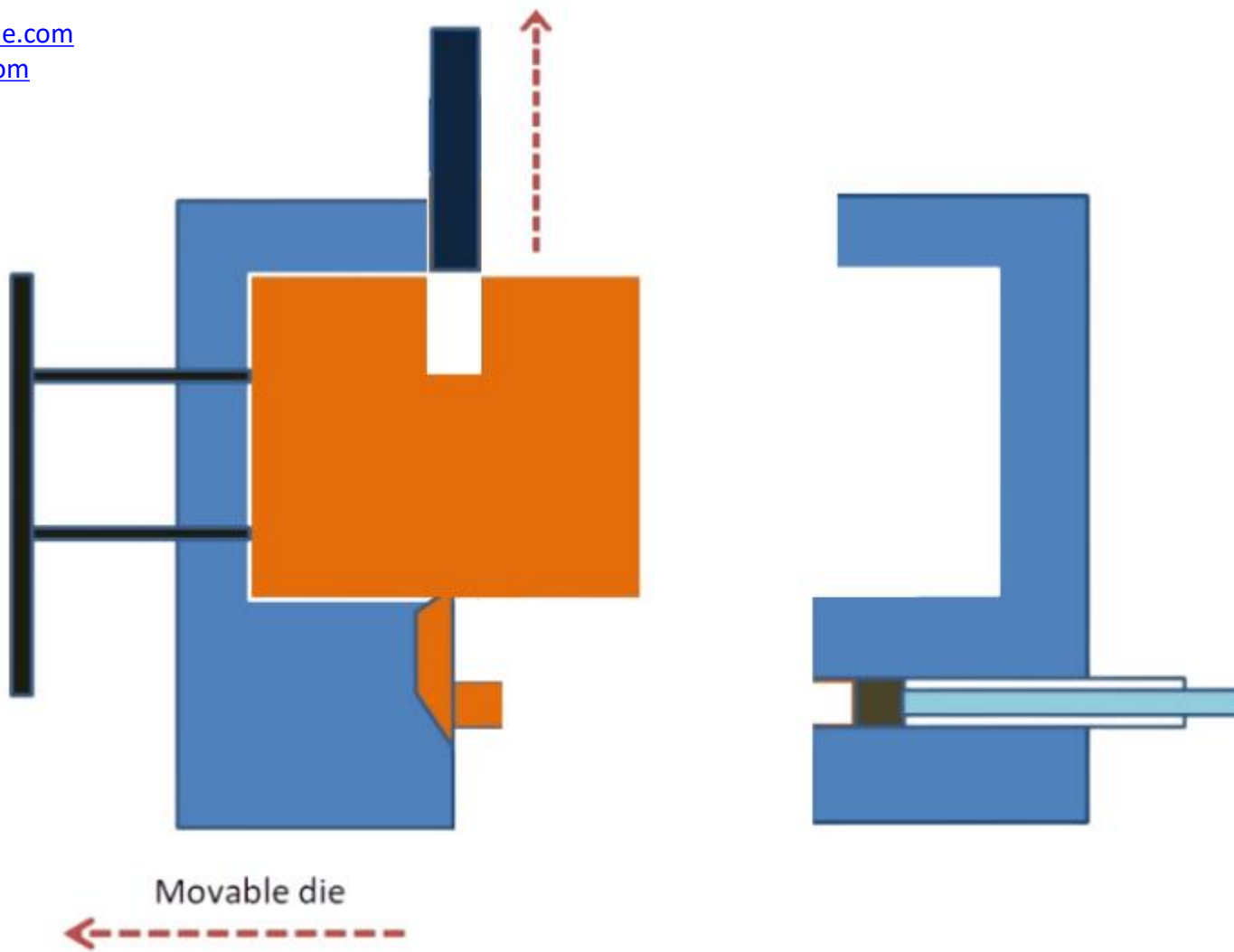


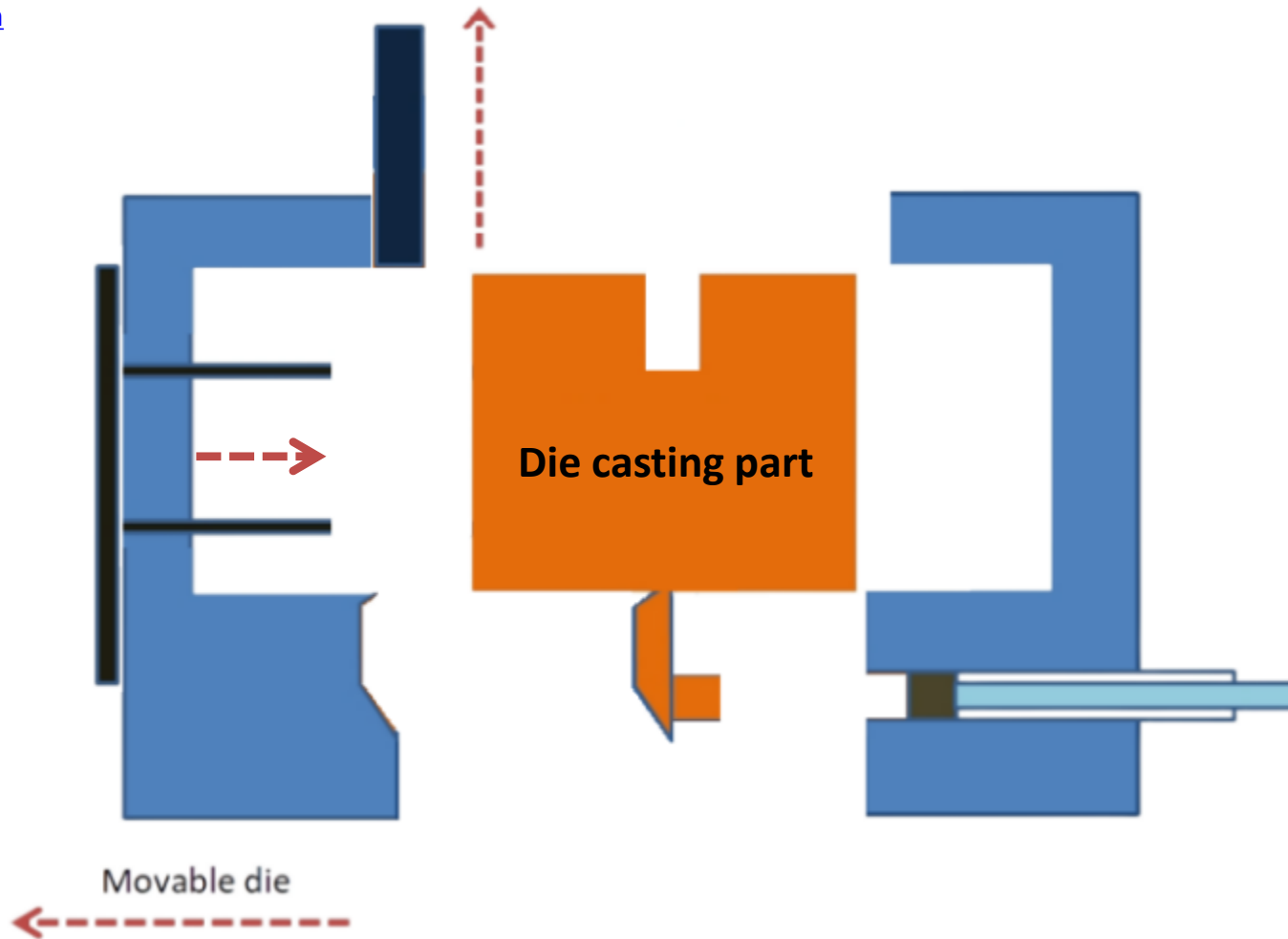
Cold chamber die casting mold structure.
Mold close, ready for injection.



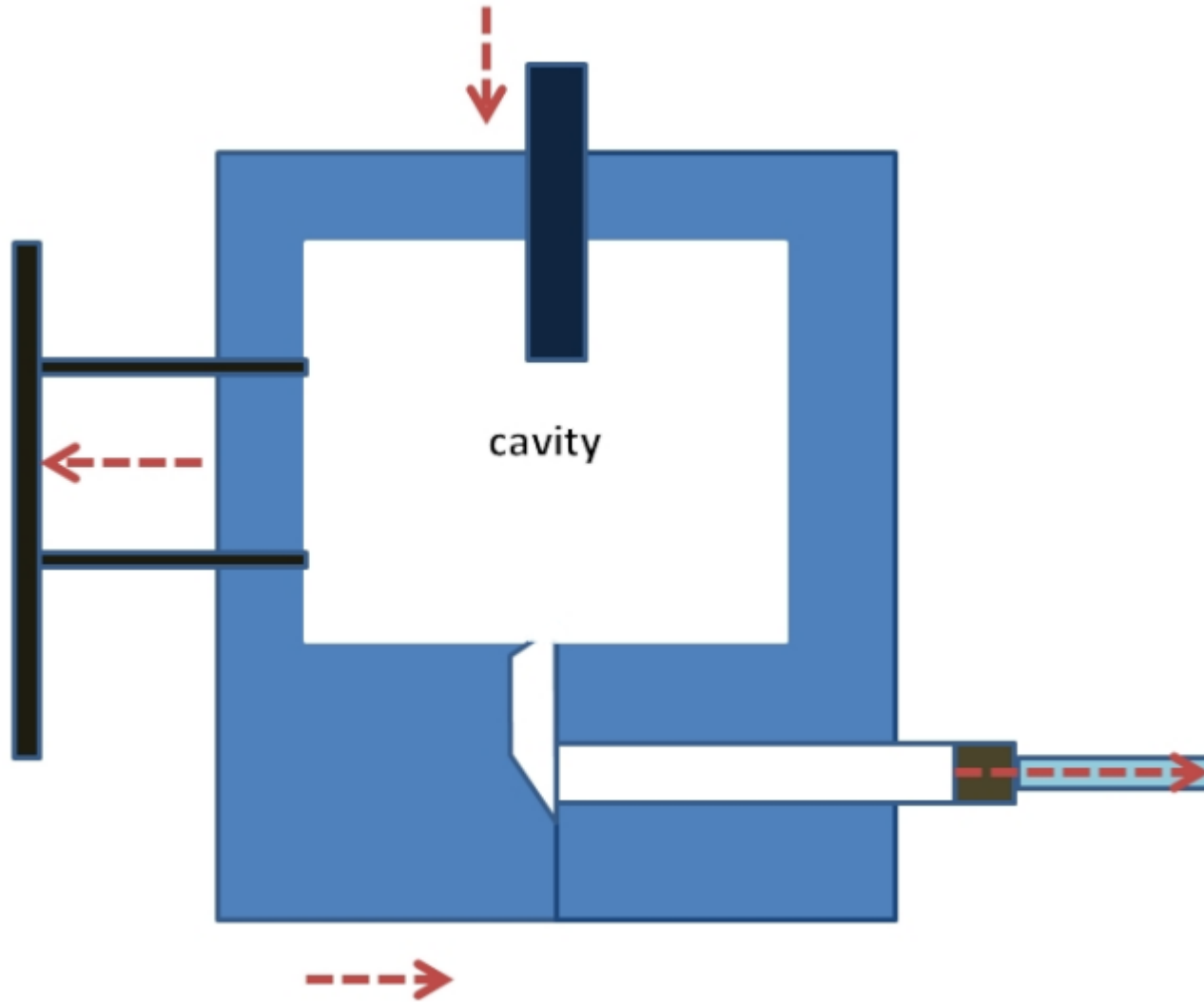
Molten metal be injected into die casting mold cavity by plunger.



Mold insert core or slider move out, movable die open.



Eject pins push the die casting part out from the mold cavity, we got a die casting rough part.



Movable die close. Eject pins, and insert core or slider back to position. The injection plunger returns and is ready for the next die-cast cycle.